

Date: Wednesday, 21/05/2008 1:04:41 PM
 User: Linda Lacelle

Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : BRACE ASSEMBLY

Job Number : 05005

Estimate Number : 13324

P.O. Number :

Part Number : D3783041

This Issue : 21/05/2008

S.O. No. :

Drawing Number : PROTO

Prsht Rev. : NC

Project Number :

First Issue : / /

Type : R & D SM/MED FAB

Drawing Revision : PROTO

Previous Run :

Material :

Due Date : 28/05/2008

Qty: 2 Um: Each

Written By :

Checked & Approved By :

Comment : Est Rev: A 08-05-19 new issue DD verified by:

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D37691

Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Tube

batch: B38880

08 05 22

2

3.0

D37651

Clevis



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clevis

batch: B39030

08 05 22

4

4.0

AN513A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

batch: M104936

08 05 21

4

5.0

NAS1149F0563P

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

batch: M108099

08 05 22

8

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Drawing Name: BRACE ASSEMBLY

Job Number: 05005

Part Number: D3783041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch: M107464

080521

4

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

080522

8.0

QC5

INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL



08.05.29

Comment: INSPECT WORK TO CURRENT STEP

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

08.05.29

10.0

QC21

FINAL INSPECTION/W/O RELEASE



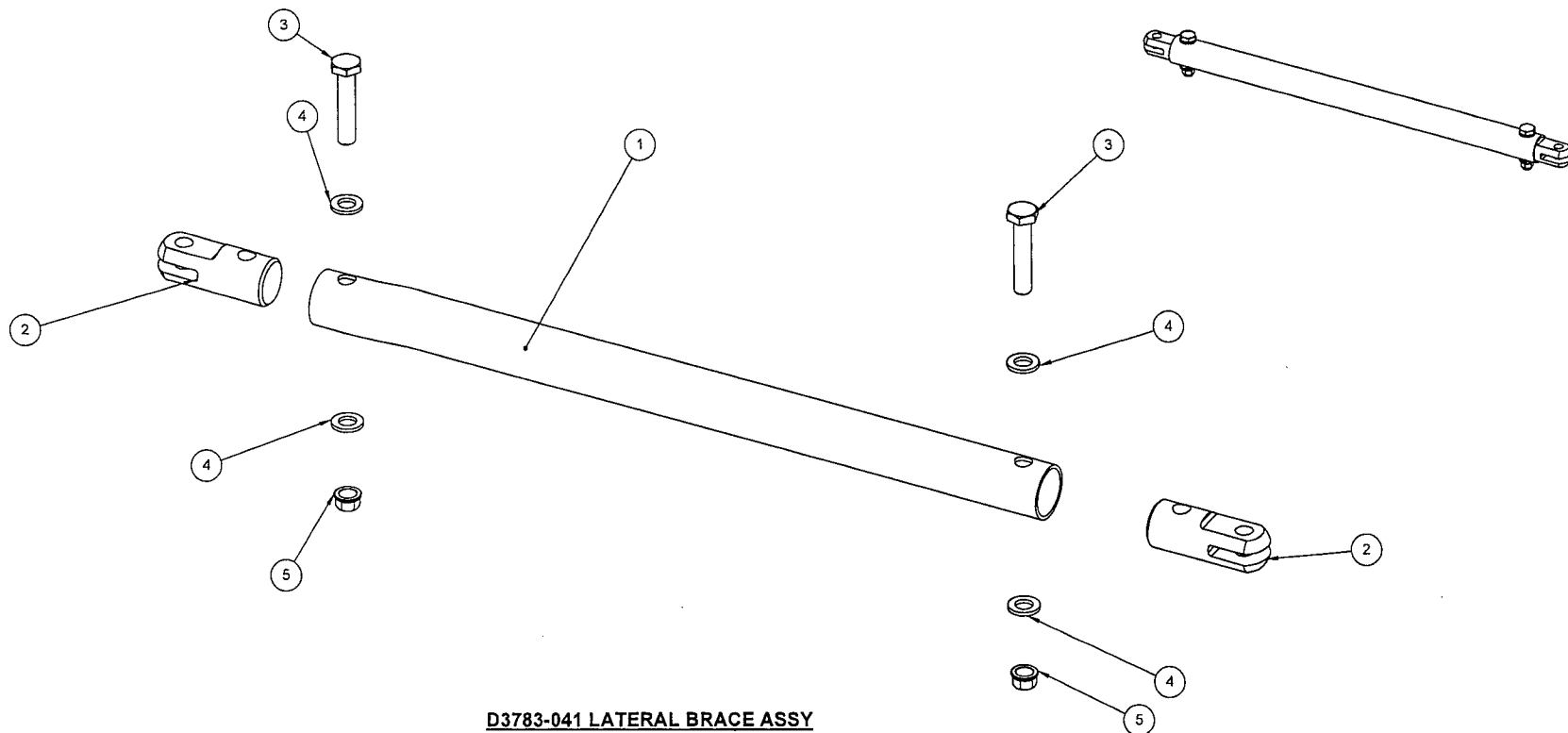
Comment: FINAL INSPECTION/W/O RELEASE

08.05.29 Prototype

Job Completion



08.06.11



D3783-041 LATERAL BRACE ASSY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149F0563P	WASHER	4
5	MS21042L5	NUT	2

PROTOTYPE
 PLEASE RETURN ALL ISSUED
 DATA TO ENGINEERING
 08-05-21 *RJ*

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.52 lbs

x2

05005

REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3783	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BRACE ASSEMBLY	1:1
DATE	08.05.05	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED IN THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	